



Tolman Tool Manufacturing, Inc.

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Hub Cutter/Bender Operating Instructions

Cutting:

1. Place handle in the center hole on the hub and pull up to the stop for maximum open position.
2. Insert rebar through the cutting hole to the desired position (reference mark on housing) and exert sufficient downward pressure on handle to cut rebar (See Safety Precaution below).
3. For easiest cutting of #5 grade 60 rebar, make a primary cut by placing the handle in lowest hole on the hub. When handle reaches board, reinsert the handle in the center hole for the final stroke.

Bending:

1. Line up bender arm with roller; place rebar on roller and slide through bender arm.
2. Position handle in hole most convenient for operation and push until desired angle is achieved.

Maintenance:

1. Unit should be greased every day while in use.
2. Insure tightness of faceplate and backplate before cutting.
3. Disassemble as often as necessary to clean and repack with grease.
4. If cutter-bushings break, they can be replaced by removing and reinserting with the opposite end in cutting position.
5. To replace properly; first be sure that hub is securely held in place with a bench-vise. Using a long punch with a blunt end, drive out bushing through center hole. Then insert new bushing with hub standing on end and use a soft mallet to pound in until it reaches the bottom shoulder firmly and squarely.

Safety:

1. Maintain tool platform on solid level ground.
2. Be sure that all nuts and bolts are tight and secure.
3. Maintain solid and sure footing while operating tool.
4. Do not exert more pressure than necessary to operate tool.

CAUTION: While cutting, downward pressure is released suddenly.
Always have solid footing while operating tool!

Troubleshooting:

If the Cutter-Bender is not functioning properly, check to see if:

1. Cutters are worn or broken.
2. Dirt may have worked its way down between the cutter-bushings.
3. All nuts and bolts are tightened properly.
4. Bearings are clean and sufficiently greased.
5. The rebar you are cutting may have a hard spot in it; quality may vary within each bar.

WARNING: Do not attempt to cut NO GRADE.

Warranty: One-year warranty on parts and workmanship void if attempting to cut NO GRADE rebar!
